



**The hi-tech choice for optimal results.**

**Standofleet - for commercial vehicles.**

An Axalta Coating Systems Brand



**The Art of Refinishing.**

# The benchmark in commercial vehicle refinishing.

**If productivity is your main concern, Standofleet is the way forward. Designed and formulated for superior quality, versatility and ease of use, this commercial vehicle refinishing system from Standox delivers genuine benefits for your business.**

Standofleet uses a pigment/binder technology. No matter what your or your customer's priorities are – resistance, high quality, easy application, environmental compatibility or efficiency – Standofleet has exactly the right solution for all requirements. Meeting the needs of the market has never been easier. Based on a modular system, Standofleet allows for the combination of various concentrated mixes and binders to obtain a range of topcoats.

Whether you're coating a grab-truck chassis or the bodywork on a coach, this single system is all you need. The strength, resistance and gloss of the paint are determined by your choice of components.

Even though Standofleet offers maximum flexibility, the number of components is small. Just 26 concentrated mixes cover the entire range of solid colours used for today's commercial vehicle refinishing.



# One refinishing system for all applications.

**Standofleet is the right choice for a wide variety of substrates from trucks and buses to special-purpose vehicles.**

The system comprises special components for all kinds of problems and applications. So no matter whether you use Standofleet on steel, aluminium or plastic, you always achieve a perfect result.

Hardeners, binders and thinners developed for particular needs provide optimum refinishing results whatever your technical resources and climatic conditions.

Your Technical Advisor from Standox will provide you with a printed overview of refinishing recommendations tailored to your bodyshop's unique needs. This way your employees have access to meaningful information at all times.

In a nutshell: Standofleet is the universal solution for your commercial vehicle refinishing business.

## **Chassis**

- Uncoated/galvanised steel
- Old paintwork
- Aluminium

## **Superstructures/ articulated trailers**

- Uncoated/galvanised steel
- Old paintwork
- Aluminium
- Plastic

## **Cabin**

- Steel
- Aluminium
- Plastic



# The Standofleet range of VOC-compatible products.

Quality to meet today's needs.



## Standofleet 2K VHS Primer Surfacer U2610

Max. permissible VOC value 420 g/l

Two-pack polyacrylic surfacer

- Dries quickly
- Usable as primer and primer surfacer
- High filling power
- Good for sanding



## Standofleet 2K VOC Clear K9350 2K HS Plus Clear K9360

Max. permissible VOC value 420 g/l

Two-pack clearcoat for an optimum surface finish

- Simple and reliable application even on vertical surfaces
- Excellent gloss and flow
- Excellent hold-out
- Reliable and quick drying



## Standofleet 2K HS Topcoat

Max. permissible VOC value 420 g/l

Two-pack polyurethane topcoat for perfect vehicle refinishing

- Excellent weather resistance
- Superior mechanical resistance
- Excellent chemical resistance
- Optimum opacity
- High efficiency



## Standofleet Washprimer 1:1 transparent U2530 Reaction Primer Pro U2620

Max. permissible VOC value 780 g/l

Passivating acid primer for three-coat build-ups

- Excellent corrosion protection
- For problematic substrates
- Optimum adhesion



## Standofleet 1K Welding Primer U2120

Max. permissible VOC value 780 g/l

One-pack acid primer

- Good corrosion protection
- No welding test required
- Quick drying



**Standofleet**  
**2K HS High Build Topcoat**

Max. permissible VOC value 420 g/l  
 Two-pack polyurethane topcoat for tough conditions

- Maximum mechanical and chemical resistance
- Good filling power and high film build
- Application in one spray pass
- High efficiency



**Standofleet**  
**2K VOC Sanding Filler U2520**

Max. permissible VOC value 540 g/l  
 Two-pack filler for optimum topcoat gloss and flow

- Excellent filling power
- Good hold-out
- Easy application and reliable drying
- Easy to sand



**Standofleet**  
**2K Non Sanding Filler U2500**

Max. permissible VOC value 540 g/l  
 Special wet-on-wet filler for efficient refinishing

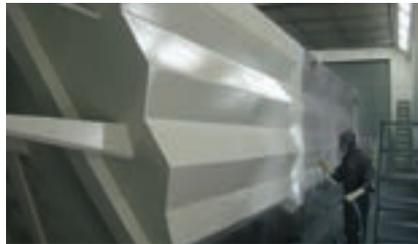
- Excellent spray pass absorption
- Excellent topcoat hold-out



**Standofleet**  
**1K Primer U2010**

Max. permissible VOC value 780 g/l  
 One-pack primer for efficient refinishing

- Quick drying
- Excellent adhesion



**Standofleet**  
**2K Primer Surfacer U2510**

Max. permissible VOC value 540 g/l  
 Two-pack polyurethane filler for refinishing

- Excellent sanding properties
- Adhesion promoter for chassis coatings
- Can also be applied wet-on-wet



**Standofleet**  
**Epoxy Surfacer 5:1 U2200**

Max. permissible VOC value 540 g/l  
 Special thixotropic filler on epoxy basis

- Very good corrosion protection
- Excellent hold-out on vertical surfaces
- Can be used in two-coat and three-coat build-ups



**Standofleet**  
**2K VOC Non Sanding Filler U2570**

Max. permissible VOC value 540 g/l  
 High quality 2K primer filler available in two colours, easily mixed to produce many shades of grey

- Excellent yield
- Easy to mix for optimum opacity
- Application in one spray pass
- Excellent topcoat hold-out



**Standofleet**  
**2K Sealer U2020**

Max. permissible VOC value 540 g/l  
 Glazing two-pack polyurethane sealer

- Transparent adhesion promoter
- Ideal for efficient refinishing
- Good adhesion to unsanded surfaces



**Standofleet**  
**2K VOC High Build Primer U2590**

Max. permissible VOC value 540 g/l  
 Two-pack primer for high demands

- Excellent filling power
- Storage up to six months
- For two-coat build-up
- No welding test required

# Perfect tools for perfect quality.

## Whatever the colour, Standofleet puts you in control.

The materials for chassis and super-structures change all the time. Today, they are made from steel, aluminium or plastic and new trends continue to emerge.

This is why Standox offers comprehensive support in addition to special Standofleet product training so that you will benefit from Standofleet right from the first day you use it.

Perfect tinting is a decisive factor in the refinishing business. Standofleet offers you proven tools to achieve this.

## The latest digital colour management technology.



### Spectrophotometer Genius.

Guarantee the right colour with the Genius professional colour measuring device. Colours are measured directly on the vehicle for reliable results.



### Standwin iQ.

Standox's Standwin iQ software uses the internet to give you access to the latest colour formulas wherever you are.

## Standomix Color Box.



In the Standomix Color Box you'll find more than 3,000 colours and effects – in chronological order – on large fans painted with original material. And then there is Genius, an advanced colour measuring system.

Of course you can always call the Standox Coloristics Hotline where our experts will help you in next to no time.



# Greater efficiency for increased competitiveness.

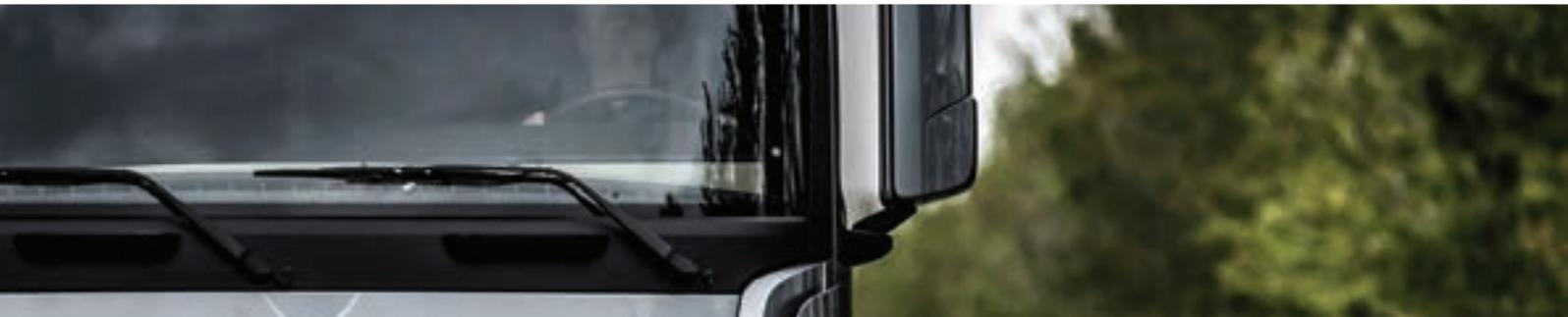
## Imagine a single mixing system to cover all your topcoat needs.

Efficiency and profitability are key in commercial vehicle refinishing. This is why the Standofleet paint system is designed to adapt to all your requirements.

The Standofleet mixing system offers a comprehensive range of colours from just a few individual components. So you have all the colours you need from a system that increases productivity but reduces the costs of carrying large stocks of paint.

The high solid content of HS paints provides a high yield and excellent covering power. Meeting the strict requirements of European VOC legislation is no problem at all.

High productivity and efficiency can only be achieved when every element of your business is working in harmony. Your technical advisor from Standox will analyse your special requirements at your premises so you can benefit from a paint system that is perfectly tailored to your needs.



## Standofleet substrate system overview.

Product	Cabs		Chassis		Side-boards		Box-bodies				Tanks/Silos			
	Intact old paintwork	Refinish	Steel, blasted	Galvanized	Aluminium	Powder coated	Aluminium	Plywood	GRP	Coil coated	Aluminium, blasted	Aluminium, unblasted	Steel, blasted	Steel, unblasted
1K-Welding-Primer U2120		3	2	2										3
1K Wash Primer		3	2	3			2			2				3
Washprimer 1:1 transparent U2530		3		3	3		3				3	3		3
Reactions Primer Pro U2620		3		2	3		3				3	3		3
Epoxy-Surfacer 5:1 U2200		2	2	2		2		2	2	2	2	2	2	2
2K-Sealer	2					2								
2K-Wet-on-Wet-Filler		3	3		3	2	3	2	2	2		3		3
2K-VOC-Sanding-Filler		3									3	3	3	3
2K-VOC-High-Build-Primer		2	2	2				2	2	2	2		2	2
2K VOC Wet-on-Wet Filler	2	3			3	2	3	2	2	2		3		3
Primer Very High Build U2610		2	2	2				2	2	2	2		2	2

2 = Suitable for 2-stage painting: Primer/Primer Surfacer + Top Coat

3 = Suitable for 3-stage painting: Primer + Surfacer + Top Coat

